

Stirling Cryocooler

Preliminary Report

Design Team 1

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Project Description

› Main Objective

- To design and build a bench top apparatus that demonstrates refrigeration processes using the Stirling cycle.
- Model will be used as a working test apparatus in Experimental Methods Laboratory (ME 495).
- Sponsor/Client Dr. David Trevas.
- Project emphasizes learning outcomes as directed by ABET Accreditation for topics in the course.

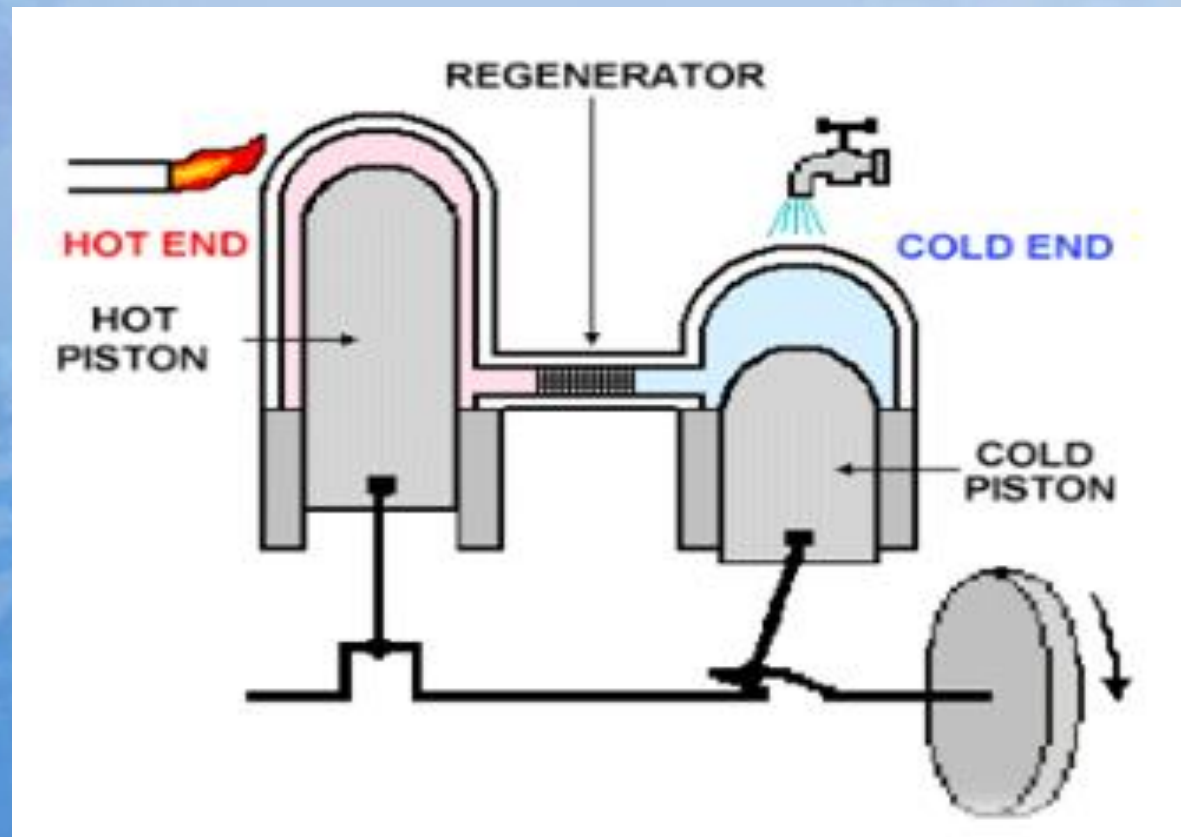
Background

General Stirling Engine/Cooler Principle

- Add heat, make power
- Add power, remove heat

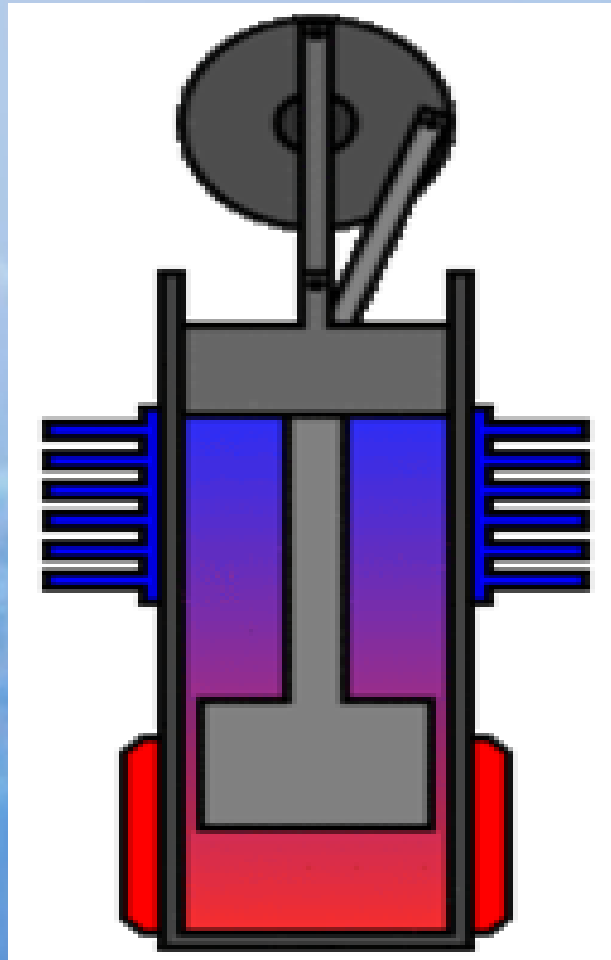
Benchmarking

Alpha Type



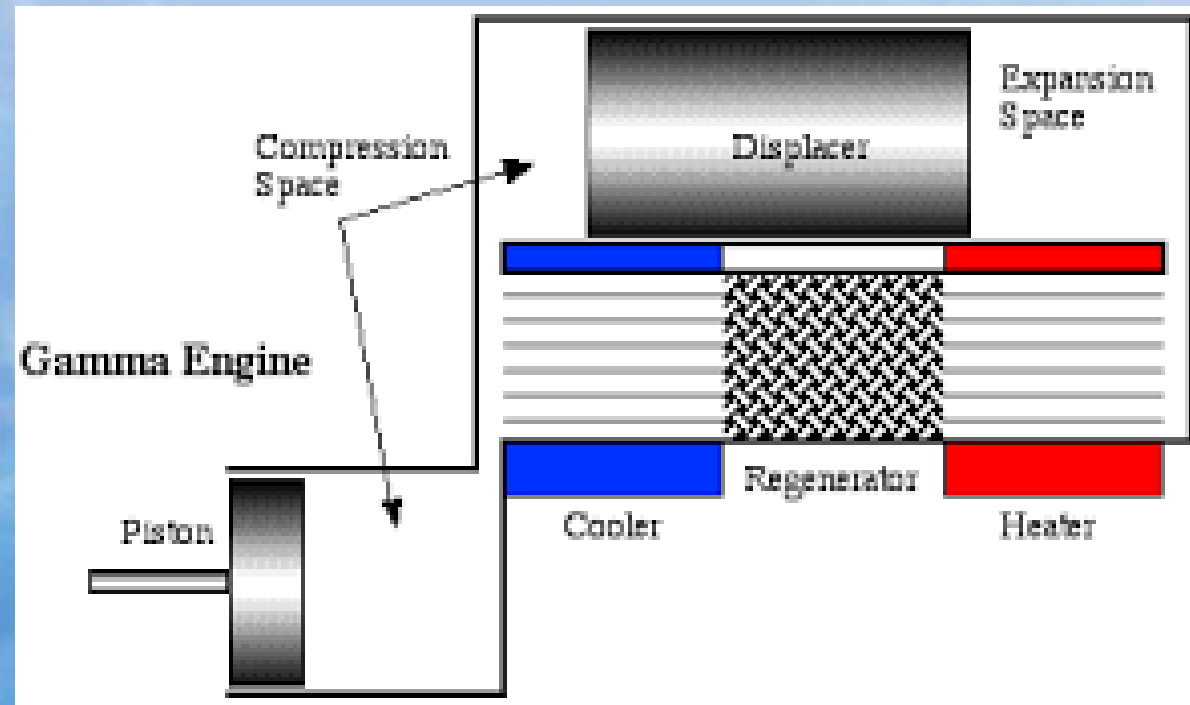
Benchmarking

Beta Type



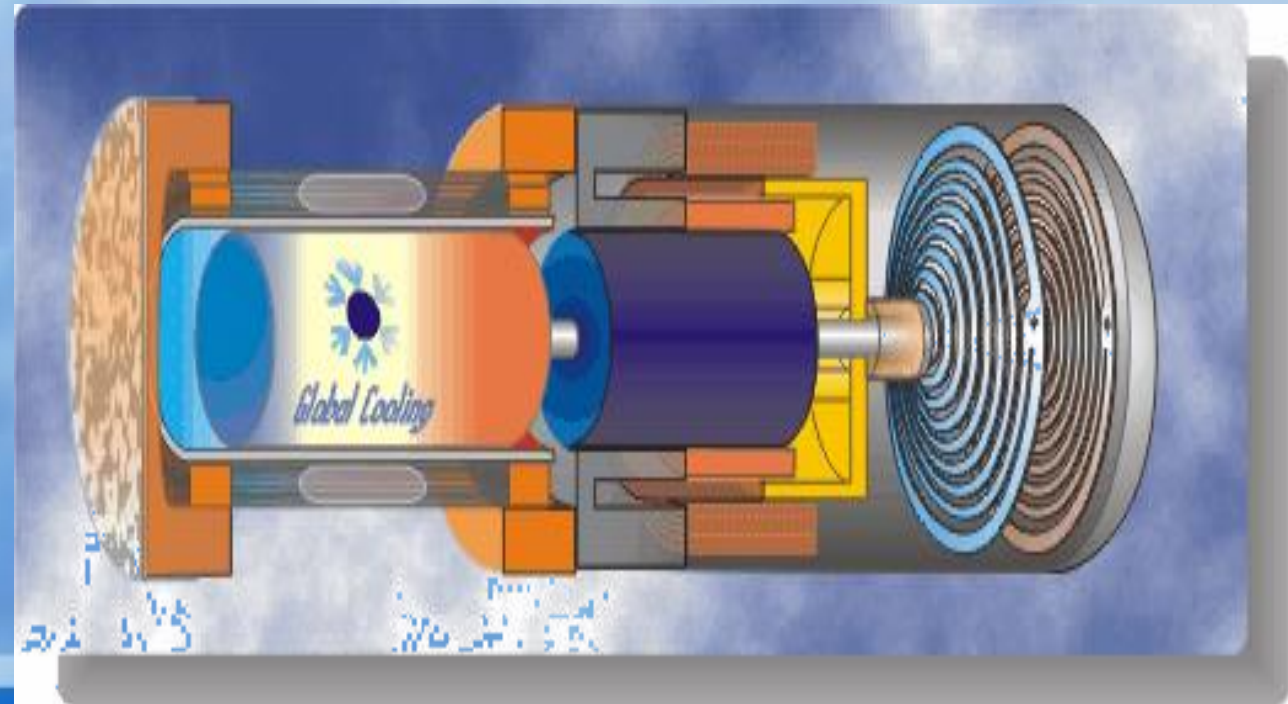
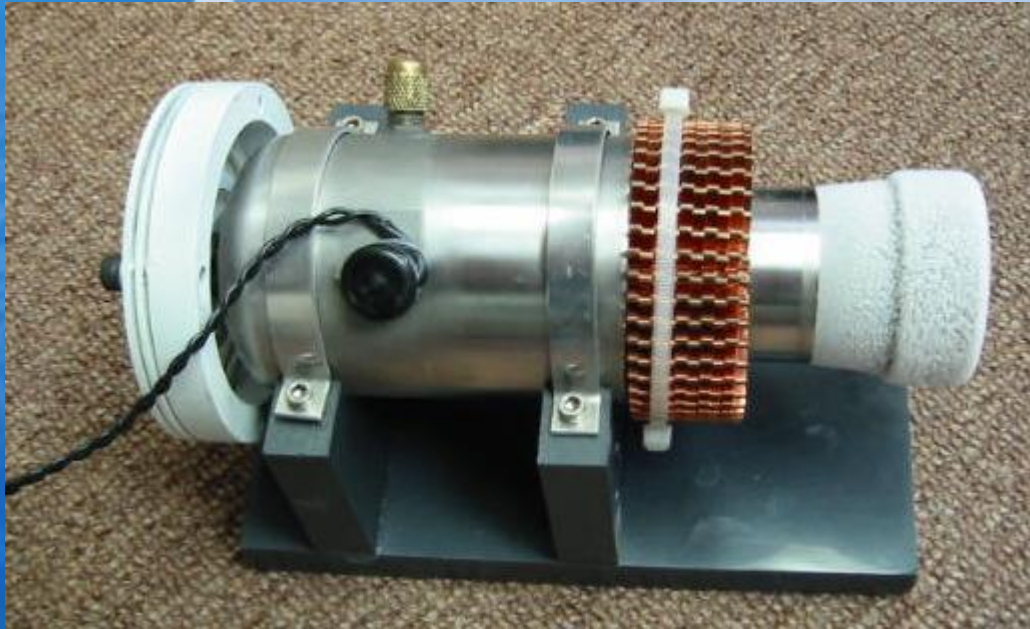
Benchmarking

Gamma Type



Benchmarking

Free Piston Type



Engineering Requirements

Fluid Viscosity

Power Input

Fin Effectiveness

Regenerator Porosity

Regenerator Specific Heat

Regenerator Density

Compression/Expansion
Space

Flammability

Condensation Temperature

Insulation
effectiveness/Conductivity

Number of Seals

Seal Hardness

Friction from Seal

Compressibility Factor

Frequency

Phase Angle

Dead Volume Fraction

Cooling Space Volume

System Volume

Customer Needs

Transfers Heat from Cooler

Fits in Lab Space

Externally Powered

Educational

Safety

Cost

Durability

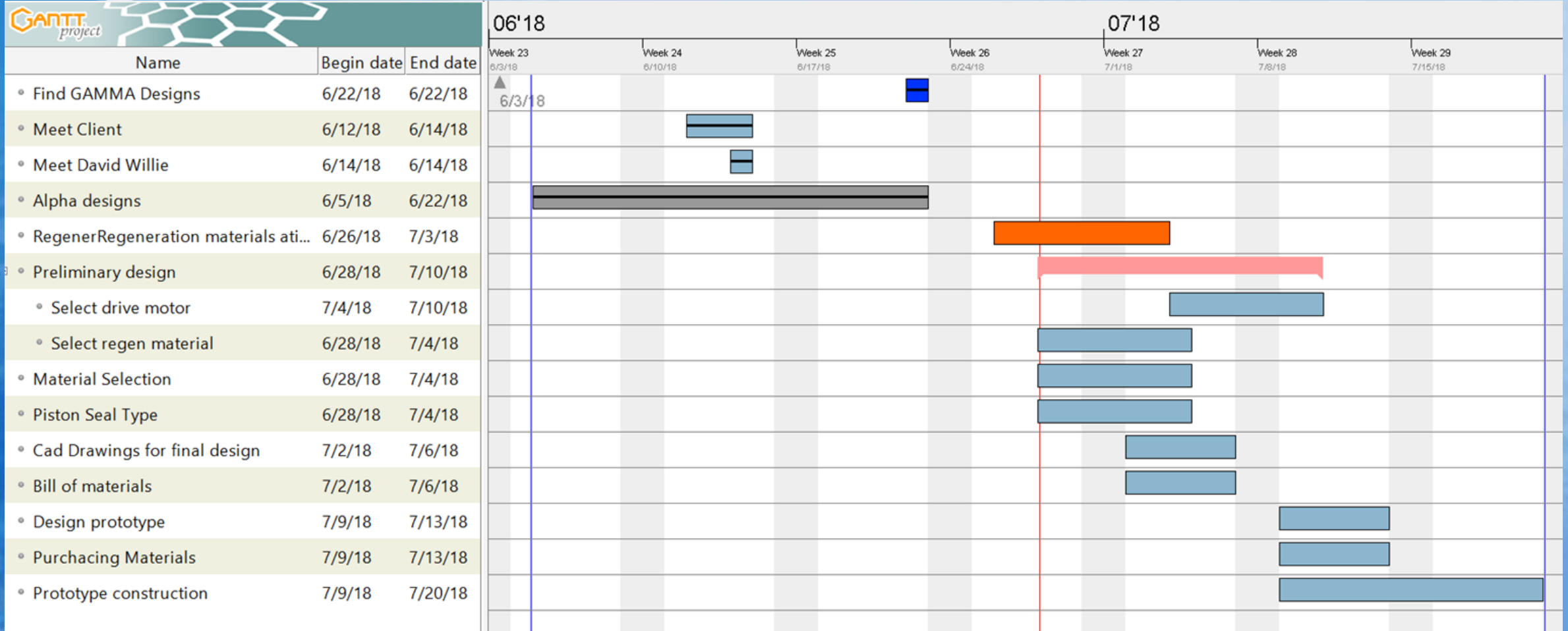
Manufacturability

House of Quality

- Based off customer needs and weighted by importance
- Technical Importance (Engineering Requirements)
- Technical Feasibility

Customer Needs	Customer Weights	Decrease Fluid Viscosity	Power Input	Hot Cylinder Fin Effectiveness	Increase Regenerator Material Porosity	Increase Regenerator Material Specific Heat (C_v)	Increase Regenerator Material Density	Increase Compression/Expansion Space	Decrease Working Fluid's Flammability	Decrease Condensation Temperature	Decrease Cooling Space's and Regenerator's Wall Conductivity	Decrease Number of Seals	Increase Piston Seal Material Hardness	Decrease Piston Seal Coefficient of Friction	Increase Compressibility Factor	Frequency	Phase Ange*	Dead Volume Fraction	Cooling Space Volume	System Volume
		Pa*s	kW	-	-	J/g K	kg/m^3	m^3	Baker	K	kW/m*K	#	BHN	-	-	Hz	°	m^3	m^3	m^3
Transfer Heat from cooler	5	7	9	9	5	8	8	9		4	7	7	5	8	8	6	8	9	5	9
Fits in Lab space	4			5				9			6	4			5			8	7	9
Externally Powered	3	6	9	3		3	2	7						3	4	3	2	9	7	7
Educational	3	2	4	5	1	1	1	3	1	1					4	1	1	1		
Safety	5	4	5	5	3	3	4	5	9	3		4	9	7	1			3	2	
Cost	5	4	6	6	4	5	6	7	6	1	7	2	2					3	4	1
Durability	3		4	7	2	5	5	5	9	7	1	5	7	8					1	
Manufacturability	4	5	3	7				6	2	2	3	6	7	7		1	4	2	2	2
Technical Requirement Units																				
Technical Requirement Targets																				
		1.9	2	3	50	0.6	8	0.2	1	4	10	2	7	0.05	0.95	70	90	0.25	0.009	0.17
Absolute Technical Importance		119.00	163.00	193.00	69.00	107.00	114.00	210.00	113.00	72.00	109.00	120.00	129.00	136.00	89.00	46.00	65.00	145.00	115.00	115.00
Relative Technical Importance		8	3	2	17	14	11	1	12	16	13	7	6	5	15	19	18	4	9	9

Schedule



Schedule

- Tasks assigned evenly among team members according to team responsibilities
- Project is ON SCHEDULE!
- Reasonable time frame that coincides with course schedule.

Budget

- In progress.
- Final design specification still needed
- Funding source and spending limit not established